



Parts - Visiport Model VP220.C

PART NO.	DESCRIPTION
220C100	Base Assy, VP220.B
220B200	Bearing/Rotor Assy, VP.B
220B2090	Bearing Extraction Tool
220B300-B5	Motor Driver Assembly, VP.B5
220C500	Disc Assy, Ramped Seal, VP220.C
220C500DLC	> DLC Coating Option
220B5005	Hub Cap, VP.B
220C1010	Bonding Set, VP.C
220C1099	Bond Fixture, VP.C
220CBK	Bond Kit VP-C: Bondset, Sealant
220BBKF	Bond Kit VP-B: Fixture, Bondset, Sealant
220CVMPA	VHB Mounting Plate Assy, Sealant, VP.C
220CEMPA	Urethane Mounting Plate Assy, Sealant, VP.B
5X2176N	MPA O-Ring, Nitrile, 5 Pack
1X2176N	MPA O-Ring, Nitrile
2208031	Silicone Sealant
2008019	Syringe Fill Set, Empty
2209001	Vacuum Pump
220BUCB	Cover, Universal Connector
N (153016)	Fitting, 8mm PUR
H (54F4OMX)	Fitting, Flex Conduit
220B3569	Base Port Plug
R2109	90° Power Cable Strain Relief
5C6X	90° Swivel Nut Elbow Fitting, Flex Conduit
54C4OMX	90° Fitting, Flex Conduit, w/o Swivel
220B700	Terminal Box, VP-B
220B7015/G	Lid Assy, Terminal Box, VP.B
220B70xx.x	Power Cable xx.x m
2161008xx.xE	Harness Wire, AWG16, xx.x m
216100SP	Harness Wire, AWG16, 100 m
11660xx.xE	8 x 1.25 PUR Tubing, Harness, xx.x m
21660xx.xE	Flex Conduit, Harness, xx.x m
2108016	ABS Wrench
220B900	Small Parts Kit
PS24-120	120 W UL-508 Power Supply

Compatibility:	Notes:
All C Codes	A
All C Codes	
All C Codes	
All C Codes	
All C Codes	
All C Codes	H
All C Codes	
Code V, M	
Code V, M	
Code V, M	B
Code V, M	B
Code V	B
Code E	B
All C Codes	
All C Codes	
All C Codes	B
All C Codes	
All ≠ D Code	
All C Codes	
All C Codes	
All C Codes	
All C Codes	
All ≠ X Code	
All C Codes	
All C Codes	C
All C Codes	C
All C Codes	
All C Codes	
All C Codes	
All C Codes	
All C Codes	
All C Codes	



Parts - Visiport Model VP220.B5

PART NO.	DESCRIPTION
220B100	Base Assy, VP220.B
220B200	Bearing/Rotor Assy, VP.B
220B2090	Bearing Extraction Tool
220B300-B5	Motor Driver Assembly, VP.B5
220B500	Disc Assy, VP220.B
220B500R	> Ramp-Seal Option
220B500T	> Toothed-Belt Option
220B500DLC	> DLC Coating Option
220B500RDLC	> Ramp-Seal & DLC Coating Options
220B500TDLC	> Toothed-Belt & DLC Coating Options
220B5005	Hub Cap, VP.B
220B1010	Bonding Set, VP.B
220B1099	Bond Fixture, VP.B
220BBK	Bond Kit VP-B: Bondset, Sealant
220BBKF	Bond Kit VP-B: Fixture, Bondset, Sealant
220BVMPA	VHB Mounting Plate Assy, Sealant, VP.B
220BEMPA	Urethane Mounting Plate Assy, Sealant, VP.B
220BDMPA	Bolt-on Mounting Plate Assy, VP-B
5X2176N	MPA O-Ring, Nitrile, 5 Pack
1X2176N	MPA O-Ring, Nitrile
2208031	Silicone Sealant
2008019	Syringe Fill Set, Empty
2209001	Vacuum Pump
220BUCB	Cover, Universal Connector
N (153016)	Fitting, 8mm PUR
H (54F40MX)	Fitting, Flex Conduit
220B3569	Base Port Plug
R2109	90° Power Cable Strain Relief
5C6X	90° Swivel Nut Elbow Fitting, Flex Conduit
54C40MX	90° Fitting, Flex Conduit, w/o Swivel
220B700	Terminal Box, VP-B
220B7015/G	Lid Assy, Terminal Box, VP.B
220B70xx.x	Power Cable xx.x m
2161008xx.xE	Harness Wire, AWG16, xx.x m
216100SP	Harness Wire, AWG16, 100 m
11660xx.xE	8 x 1.25 PUR Tubing, Harness, xx.x m
21660xx.xE	Flex Conduit, Harness, xx.x m
2108016	ABS Wrench
220B900	Small Parts Kit
PS24-120	120 W UL-508 Power Supply

Compatibility:	Notes:
All B5 Codes	A
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	H
All B5 Codes	H
All B5 Codes	H
All B5 Codes	
Code V, M	
Code V, M	
Code V, M	B
Code V, M	B
Code V	B
Code E	B
Code D	G
All B5 Codes	
All B5 Codes	
All B5 Codes	B
All B5 Codes	
All ≠ D Code	
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	
All ≠ X Code	
All B5 Codes	
All B5 Codes	C
All B5 Codes	C
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	



Parts - Visiport Model VP180.B5

PART NO.	DESCRIPTION
180B100	Base Assy, VP180.B
220B200	Bearing/Rotor Assy, VP.B
220B2090	Bearing Extraction Tool
220B300-B5	Motor Driver Assembly, VP.B5
180B500	Disc Assy, VP180.B
180B500DLC	> DLC Coating Option
180B5005	Hub Cap, VP180.B
180B1010	Bonding Set, VP180.B
180B1099	Bond Fixture, VP.B
180BBK	Bond Kit VP-B: Bondset, Sealant
180BBKF	Bond Kit VP-B: Fixture, Bondset, Sealant
180BVMPA	VHB Mounting Plate Assy, Sealant, VP.B
5X2170N	MPA O-Ring, VP180.B5, Nitrile, 5 Pack
1X2170N	MPA O-Ring, VP180.B5, Nitrile
2208031	Silicone Sealant
2008019	Syringe Fill Set, Empty
2209001	Vacuum Pump
220BUCB	Cover, Universal Connector
N (153016)	Fitting, 8mm PUR
H (54F4OMX)	Fitting, Flex Conduit
220B3569	Base Port Plug
R2109	90° Power Cable Strain Relief
5C6X	90° Swivel Nut Elbow Fitting, Flex Conduit
54C4OMX	90° Fitting, Flex Conduit, w/o Swivel
220B700	Terminal Box, VP-B
220B7015/G	Lid Assy, Terminal Box, VP.B
220B70xx.x	Power Cable xx.x m
2161008xx.xE	Harness Wire, AWG16, xx.x m
216100SP	Harness Wire, AWG16, 100 m
11660xx.xE	8 x 1.25 PUR Tubing, Harness, xx.x m
21660xx.xE	Flex Conduit, Harness, xx.x m
2108016	ABS Wrench
220B900	Small Parts Kit
PS24-120	120 W UL-508 Power Supply

Compatibility:	Notes:
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	H
All B5 Codes	
Code V, M	
Code V, M	
Code V, M	B
Code V, M	B
Code V	B
VP180.B5	
VP180.B5	
All B5 Codes	B
All B5 Codes	
All ≠ D Code	
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	
All ≠ X Code	
All B5 Codes	
All B5 Codes	C
All B5 Codes	C
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	
All B5 Codes	



Discontinued Unit Parts - Visiport Model VP150, VP215, VP220

PART NO.	DESCRIPTION	Compatibility:	Notes:
220200	Bearing Assembly	150, 215, 220	
220300	Motor Driver Assembly	150, 215, 220	
220500	Disc Assembly	150, 215, 220	
2205005	Hub Cap	150, 215, 220	
2151010	Bonding Set	215	
2201010	Bonding Set	220	
2201099	Bonding Fixture	150, 215, 220	
220MPA	Mounting Plate	220	
5X2176	MPA O-Ring 5-pak	220	
220802K	M4 Drill Kit	215	
2208031	Silicone Sealant	150, 215, 220	B
2209001	Vacuum Pump	150, 215, 220	
2108016	ABS Wrench	150, 215, 220	
220700	Junction Box	150, 215, 220	
220700JA	Junction Box, JA Circuit	150, 215, 220	
2207056	Protection Circuit	150, 215, 220	
2207056A	Protection Circuit	150, 215, 220	
2207010	4 m Micro-C Power Cable	150, 215, 220	
2207011	6 m Micro-C Power Cable	150, 215, 220	
2107014	10 m Micro-C Power Cable	150, 215, 220	
215900FF	FF Parts Kit	215 FF	
215900MF	MF Parts Kit	215 MF	
215900SF	SF Parts Kit	215 SF	
220900N4	N4 Parts Kit	220	
220900N5	N5 Parts Kit	220 JX	
4HTXS	N4 Flex Union	N4 Flex	D
5HTXS	N5 Flex Union	N5 Flex	D
2151008x.x	Wire Harness	215	C, E
2201008x.x	Wire Harness	220	C, E
220100SP	Harness Wire, 100 m	220	
150500	Disc Assembly	150	
1501010	Bonding Set	150	
1501099	Bonding Fixture	150	
150-MPA	Mounting Plate	150	
5X2168	MPA O-Ring, Nitrile, 5-pak	150	



Discontinued Unit Parts - Visiport Model VP210

PART NO.	DESCRIPTION
220200	Bearing Assembly
210300	Motor Assembly
220500	Disc Assembly
2205005	Hub Cap
210850	Bonding Set
2201099	Bonding Fixture
210BK	Bond Kit VP210: Bondset, Sealant
210BKF	Bond Kit VP210: Fixture, Bondset, Sealant
2208031	Silicone Sealant
210700	Electrical Box
210710	Electrical Box, Top Assy w/PCB
2207010	4 m Micro-C Power Cable
2207011	6 m Micro-C Power Cable
2107014	10 m Micro-C Power Cable
210STK	Steel Tubing, Elbow w/Extensions
210W2.65	Wire Harness, 8 conductor, 2.65 m
2108016	ABS Wrench

Compatibility: Notes:

210	
210	E
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210	B
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210	

Services

PART NO.	DESCRIPTION
BF-LOAN	Bond Fixture, 10 Day Loan Fee
BK-REPL	Bondset Service
PREM-V	Premount, VHB-Type MPA
PREM-E	Premount, E-Type MPA
WN-REPL	Window Replacement

F

Accessories

PART NO.	DESCRIPTION
22090TW	Torx Driver Set, T7 T8 T10

Notes

All warranty parts orders must include unit Serial Number and Application Survey.

Prices subject to change without prior notice. Call to confirm price and availability.

A Base assemblies include base, insulator, base o-rings, bondset, label with new S/N, and fasteners.

Modular assemblies for base assembly must be ordered separately if required.

B Shelf life on this product is approximately 6 months.

Customer should replace silicone seal at first sign of failure, or every 18 months, whichever comes first

C Price is per meter or each fraction of a meter, i.e., 2.5 m = \$10.50 list price.

D SAE No. 4 Flex Conduit is the standard size for these models, however, certain customized units used SAE No. 5 Flex conduit instead.

E For wire harness up to 6.5 meters length. AWG 18 wire; Red/Black.

Please indicate the length x.x of the harness in tenth meter increments

F Bondset service does not include cost of parts used in bondset replacement or authorized repair.

G Does not include M4 screws; customer must choose appropriate length for Polycarbonate thickness

H Diamond-Like Carbon (DLC) coating is scratch and calcification resistant, but not impact resistant

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Parts - DiscAir

PART NO.	DESCRIPTION
225500	Disc/Drive Assembly
2205005	Hub Cap
2108016	ABS Wrench
220A1020	Bonding Set
175T500	Disc/Drive Assembly, DA175T
175T5005	Hub Cap
175500	Disc/Drive Assembly, DA175
175200	Bearing/Rotor Assembly
1751010	Bonding Set
H (175710)	Short Manifold Assembly
R (SC6-1/8-I)	Pressure Regulator
1753002	BSP to NPT Adapter
175T1099	Bonding Fixture, DA175T
1751099	Bonding Fixture, DA175
175PFxx	Polyurethane Tubing
2201099A	Bonding Fixture
220ABKF	Bond Kit DA2xx: Fixture, Bondset, Sealant
175TMPA	Mounting Plate Assy, DA175T
230MPA	Mounting Plate, DA230
2208031	Silicone Sealant
2209001	Vacuum Pump

For: Notes:

DA2XX
DA2XX
DA2XX
DA2XX
175T
175T
175
All DA units
175
All DA units
175T
175T
175
per meter A
DA2XX
DA2XX
175T
DA2XX
Both B
Both

Accessories

PART NO.	DESCRIPTION
AG	DiscAir Air Gun Kit
SIL008	Silvent 008 Airgun
1W3206	PUR Air Hose Coil
22090TW	Torx Driver Set, T7 T8 T10

For: Notes:

All DA units C
All DA units
All DA units
All DA units

Services

PART NO.	DESCRIPTION
PREM-V	Premount, VHB-Type MPA
BK-REPL	Bondset Service
WN-REPL	Window Replacement

For: Notes:

All E
All

Notes

- A Specify the required xx length of polyurethane flex tubing in whole meters, e.g., 175PF06 = 6 meters.
- B Shelf life on this product is approximately 6 months.
Customer should replace silicone seal at first sign of failure, or every 18 months, whichever comes first.
- C AG kit includes Silvent 008 air gun w/zinc nozzle, 2.5 m coiled air hose, and fittings to connect to DA manifold.
- D Fee for each ten day period or fraction thereof, from date of receipt to date of return shipment.
Dates for receipt and shipment will be based on waybill information supplied by carrier only.
- E Service charge includes removal of residue adhesive, cleaning of base or mounting plate, and parts installation.
Service charge does not include cost of bondset, label, o-ring or other parts replaced.
- F Prices subject to change without prior notice. Call to confirm price and availability.

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